COPY

LOUISVILLE
MARLBORO LIGHTS 100 REG 4'S
PRODUCT CODE-0182

EFFECTIVE DATE: 11/21/83

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	99.5	MM	
CIGARETTE CIRCUMFERENCE	24.80	MM	
FILTER LENGTH	31.5	MM	
TIPPING LENGTH	36.000	MM	
PACK MOISTURE	13.10	% W/W	
TOTAL R.T.D.	5.20	IN. H2O	
DILUTION TARGET	30.0 +/- 5.0	%	
TIPPING PAPER			
	72MM X 3200M WHITE MARLBORO TGL		12-863-A LASER PERF.
TIPPING ADHESIVE			
	BULK: AJAX 563-6		61-vv1-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):			
MAX 80/S/3	B-78090		
GLUE PATCH SIZE	9.0 X 20.0	MM	

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	MARLBORO LIGHTS 100 CUT FILLER		
FILLER CUTTING SIZE	30	CUTS PER INCH	
ROD LENGTH	68.0	MM	
ROD CIRCUMFERENCE	24.80	MM	
ROD R.T.D.		IN. H2O	
CIGARETTE PAPER			
	SCH/DEM:137-1; EC1878; 27.0MM X 6500M		10-181-A
INK			
MARK 8	MARLBORO BLACK #22493 (MARK 8)		60-920-A
	MARLBORO BLACK #37077 (MARK 9/9-S)		60-919-A
PRINT DIE	MACHINE NUMBER		
COMMENTS			
REASON FOR CHANGE	CIGT PAPER 10-111-A TO 10-181-A; DIL. EST. 25%+/-5% TO 30%+/-5%		

PREPARED BY: K. A. NEWMAN DATE: 11/16/83
APPROVED BY: J Sevelter
OPERATIONS SERVICES PREVIOUS: 3/15/83

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